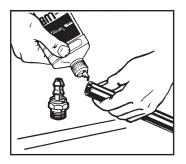


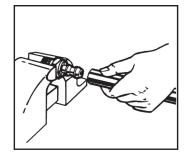
Fitting assembly with Boston EHW194 and EHW094 hose

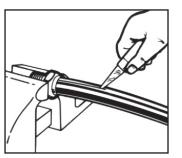
# Hose assembly instructions

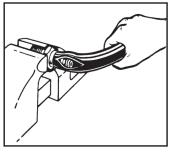
Socketless, FD83 and UQD connectors

# SOCKETLESS® fittings with Boston® EHW094 and EHW194 hose









#### To Assemble

#### Step 1

Cut hose to required length with a sharp knife. Oil inside of hose and outside of SOCKETLESS nipple liberally.

# Step 2

Push hose on fitting until hose end bottoms underneath protective cap as shown. For quantity production use a SOCKETLESS fitting assembly machine.

### **To Disassemble**

# Step 1

Slit hose lengthwise from protective cap to end of nipple.

## Step 2

Bend hose, then snap hose off with a quick tug.

# **SOCKETLESS fittings**

Low pressure service



# Clamp location on hose fitting



# CLAMP INFORMATION for SOCKETLESS, FD83 and UQD connectors



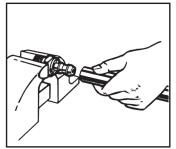
Dash size	Part number	Reference	Ear width	Band width	Size range
			mm (Inch)	mm (Inch)	mm (Inch)
-04	FF91764-162	016.0-706R	8.0 (0.315)	7.0 (0.276)	13.5 - 16.0 (0.53 - 0.63)
-06	FF91764-198	019.8-706R	10.0 (0.394)	7.0 (0.276)	16.6 - 19.8 (0.65 - 0.78)
-08	FF91764-241	024.1-706R	10.0 (0.394)	7.0 (0.276)	20.9 - 24.1 (0.82 - 0.95)
-10	FF91764-271	027.1-706R	10.0 (0.394)	7.0 (0.276)	23.9 - 27.1 (0.94 - 1.07)
-12	FF91764-316	031.6-706R	10.0 (0.394)	7.0 (0.276)	28.4 - 31.6 (1.12 - 1.24)
-16	FF91764-396	039.6-706R	10.0 (0.394)	7.0 (0.276)	36.4 - 39.6 (1.43 - 1.56)

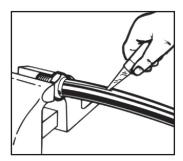
The use of clamp is dependent on the performance parameters of hose. Please refer to hose pressure ratings for when clamp is required.

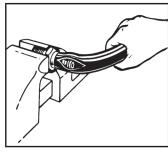


# FD83 and UQD Series hose assembly instructions for guick disconnect coupling with Boston EHW094 & EHW194 hose









#### To Assemble

#### Step 1

Cut hose to required length with a sharp knife. Oil inside of hose and outside nipple liberally.

## Step 2

Push hose on coupling hose barb until hose end touches the flat surface of the coupling body.

To Disassemble

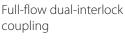
#### Step 1

Slit hose lengthwise from edge of coupling body to end of the barb.

## Step 2

Bend hose, then snap hose off with a quick tug.

# FD83 series Full-flow dual-interloc











Clamp location





# Danfoss丹佛斯签约中国经销商:北京汉深流体技术有限公司

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